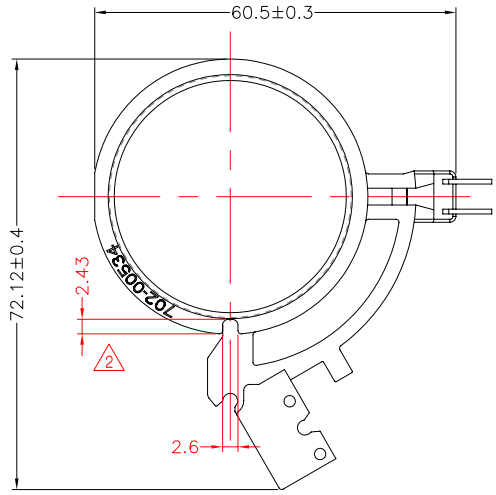
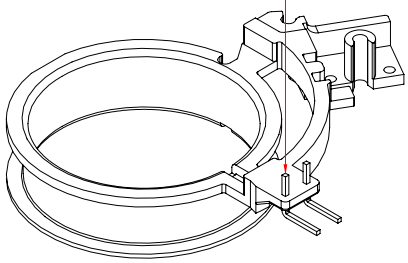
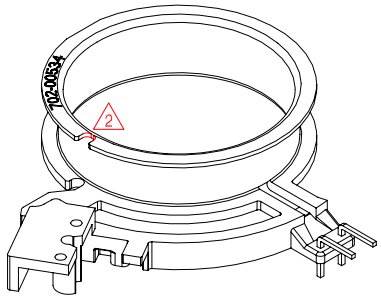
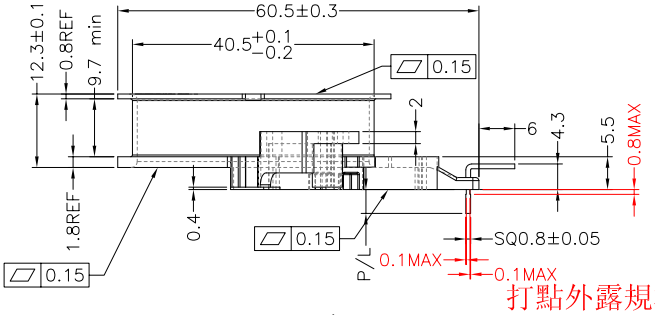
TBI TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
Tel : 86-769-88789999 Fax : 86-769-88789989
http:// tbi-tw.com e-mail : tb6688@ms46.hinet.net

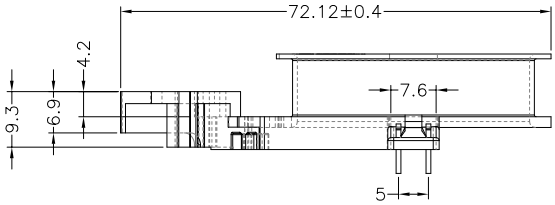
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
1		X.H.GU	G.F.YANG	04/24/15
2		G.F.YANG	W.H.HSU	03/22/16
3				

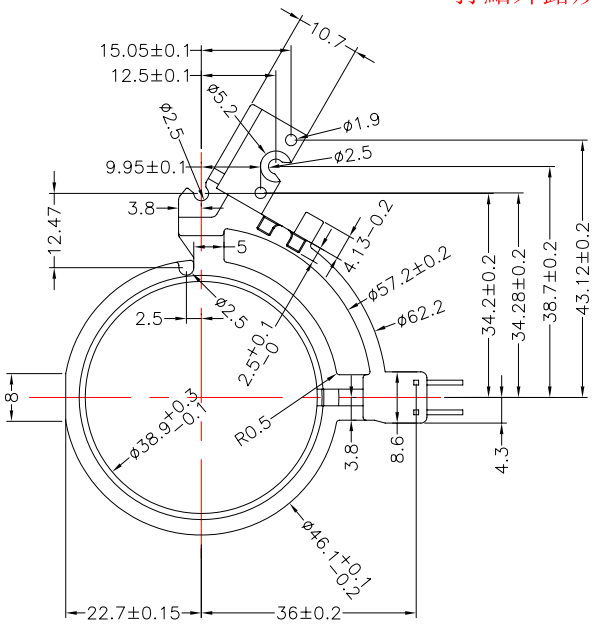












-GENERAL NOTE-

1. Bobbin material:PM9630
   (UL94V-0,insulation class to IEC 60085;
   operating temperature 150°C),colour code:BK.
2. Material of pin: CP wire,coating material:Sn100
   (pb<=0.1wt%)min 2~10um.
3. Undimension fillet radii:R0.2mm, draft angle 0.5°.
4. Solderability condition:acc.to:
   A61864-A7514-A004-*-0C35
5: Cu(銅層厚度6um Min)
6: 焊錫後推力2.0KG Min.(焊錫溫度420°±10)

客戶料號:C62036-S2154-C004-08-7606

DWG NO.	P100772-2P-THL-A2-11				
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE
TBI-219-38121.1106	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.0±0.2	S.C
TBI-219-38121.1116	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.4±0.2	H.C
TBI-219-38121.1126	PM-9630	C.P WIRE	Sn	ALL PIN P/L=5.4±0.2	

TOLERANCE: 0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3 | UNIT : m / m | SCALE 1 : 1

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μm (200 μinches) min,Base nickel 0.625 μm (25 μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μm (200 μinches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

REV 2