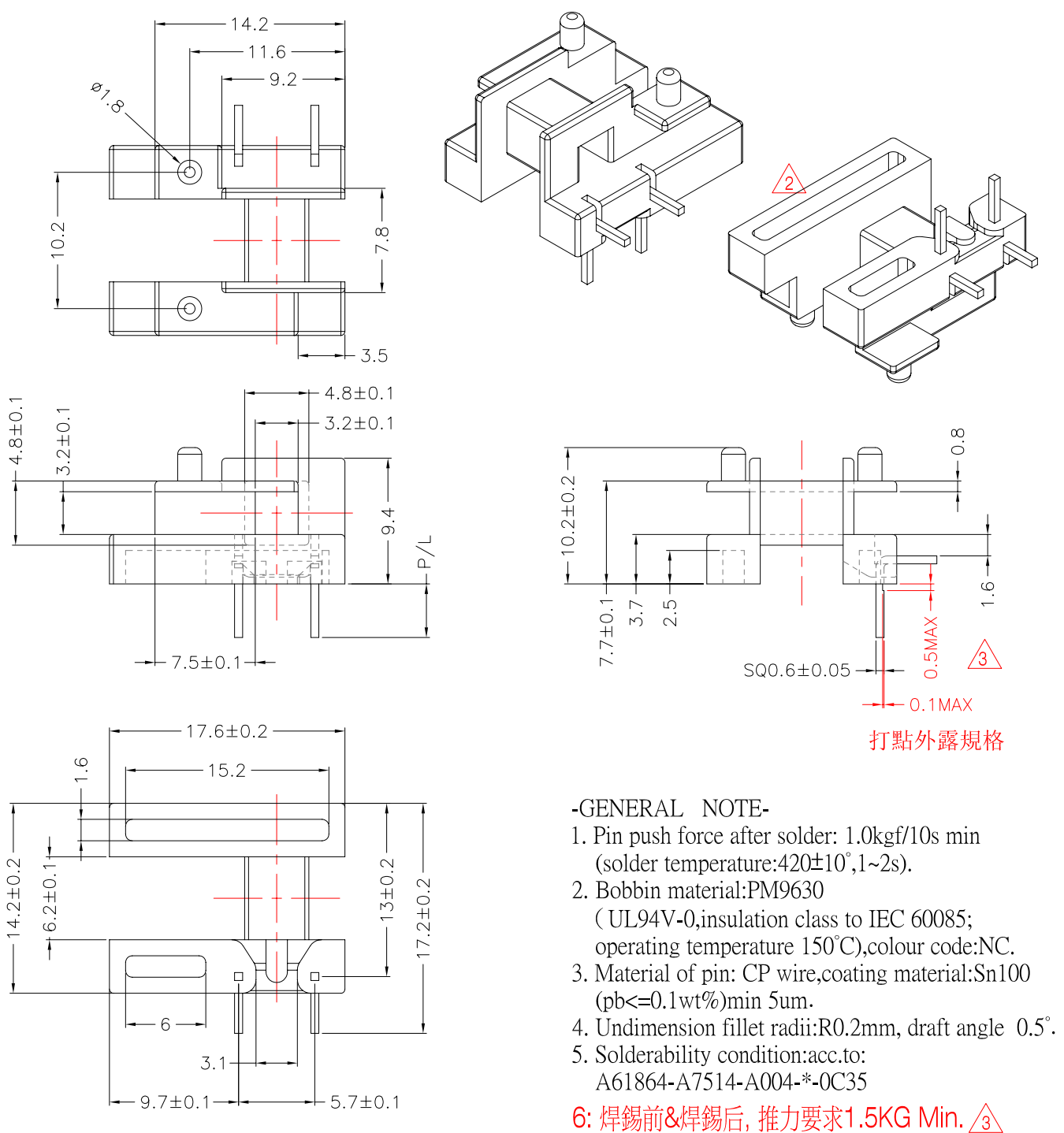




TRANSFORMER BOBBIN  
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REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
△1		M.FANG	G. F.YANG	03/19/13
△2		H.X.DUAN	G. F.YANG	11/06/13
△3		G. F.YANG	W.H.HSU	11/10/15



-GENERAL NOTE-

- Pin push force after solder: 1.0kgf/10s min (solder temperature:420±10°,1~2s).
- Bobbin material:PM9630 (UL94V-0,insulation class to IEC 60085; operating temperature 150°C),colour code:NC.
- Material of pin: CP wire,coating material:Sn100 (pb<=0.1wt%)min 5um.
- Undimension fillet radii:R0.2mm, draft angle 0.5°.
- Solderability condition:acc.to: A61864-A7514-A004-\*-0C35
- 6: 焊錫前&焊錫后, 推力要求1.5KG Min. △3

DWG NO.	EPT8214-2P-THL-A1-11					
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE	
TBI-219-38111.1106	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.0±0.2		S.C
TBI-219-38111.1116	PM-9630	C.P WIRE	Sn	ALL PIN P/L=3.8±0.2		H.C
TBI-219-38111.1126	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.2±0.2		
TBI-219-38111.1136	PM-9630	C.P WIRE	Sn	ALL PIN P/L=6.0±0.2		
TBI-219-38111.1146	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.4±0.2		
TBI-219-38111.1156	PM-9630	C.P WIRE	Sn	ALL PIN P/L=5.2±0.2		
TBI-219-38111.1166	PM-9630	C.P WIRE	Sn	ALL PIN P/L=5.4±0.2		

Finish: 1. Pb wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μm (200 μ inches) min,Base nickel 0.625 μm (25 μ inches) min. 2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μm (200 μ inches) min. 3. Coplanarity deviation: 0.10 mm (0.004 inches )max.	UNIT : m / m	SCALE 1 : 1
	REV	3