TBI TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
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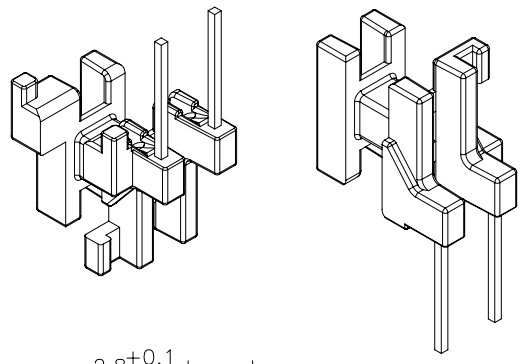
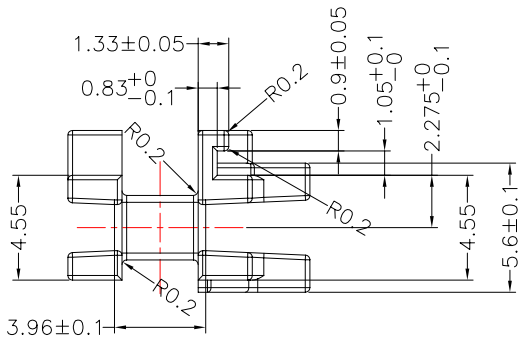
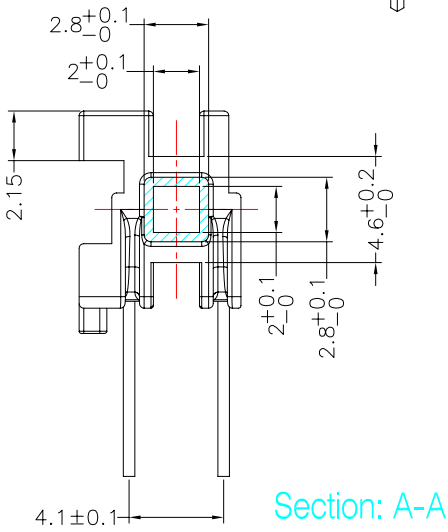
http:// tbi-tw.com e-mail : tb6688@ms46.hinet.net

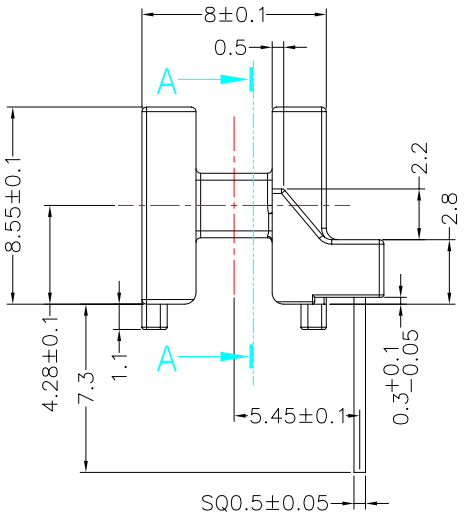
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
1		F.LU	G.F.YANG	05/31/13
2				
3				

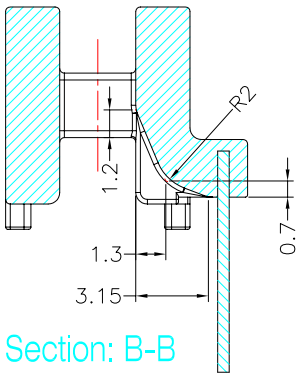




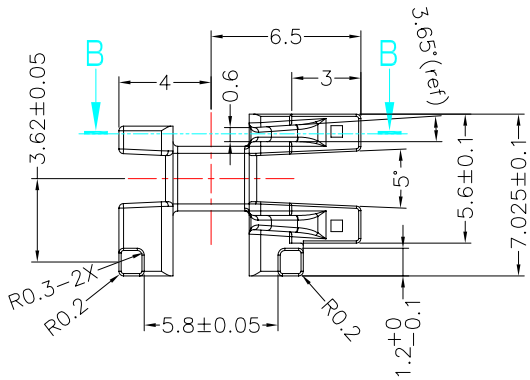


Section: A-A





Section: B-B



Notes:
1.Pin retention force after solder:1.0kgf/10s min(solder temperature:420°±10°,1~2s).
2.Bobbin material:PM-9630(UL94-0,insulation class to IEC 60085;operating temperature 150°C),colour code:BK.
3.Material of Pin:CP wire,coating material:Sn100(pb<=0.1wt%)min 5um.
4.Undimension fillet radii:R0.2mm,draft angle 0.5°.
與TBI-214-02011.11XX(ETD33-2P-THL-4.0-A-11)和
TBI-214-02021.11XX(ETD33-2P-THL-4.0-B-11)配套使用,Bobbin不能掉出來.

DWG NO.	EE8.8-2P-TH-4.1-F-11					
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE	
TBI-201-23061.1106	PM-9630	CP WIRE	Sn	ALL PIN		S.C
TBI-201-23061.1116	PM-9630	CP WIRE	Sn	ALL PIN PIN用圓PIN∅0.6		H.C
	TOLERANCE: 0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3			UNIT : m / m	SCALE 1 : 1	

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100%,5μm (200μinches) min,Base nickel 0.625μm (25μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100%,5μm (200μinches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

REV 1