TBI TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
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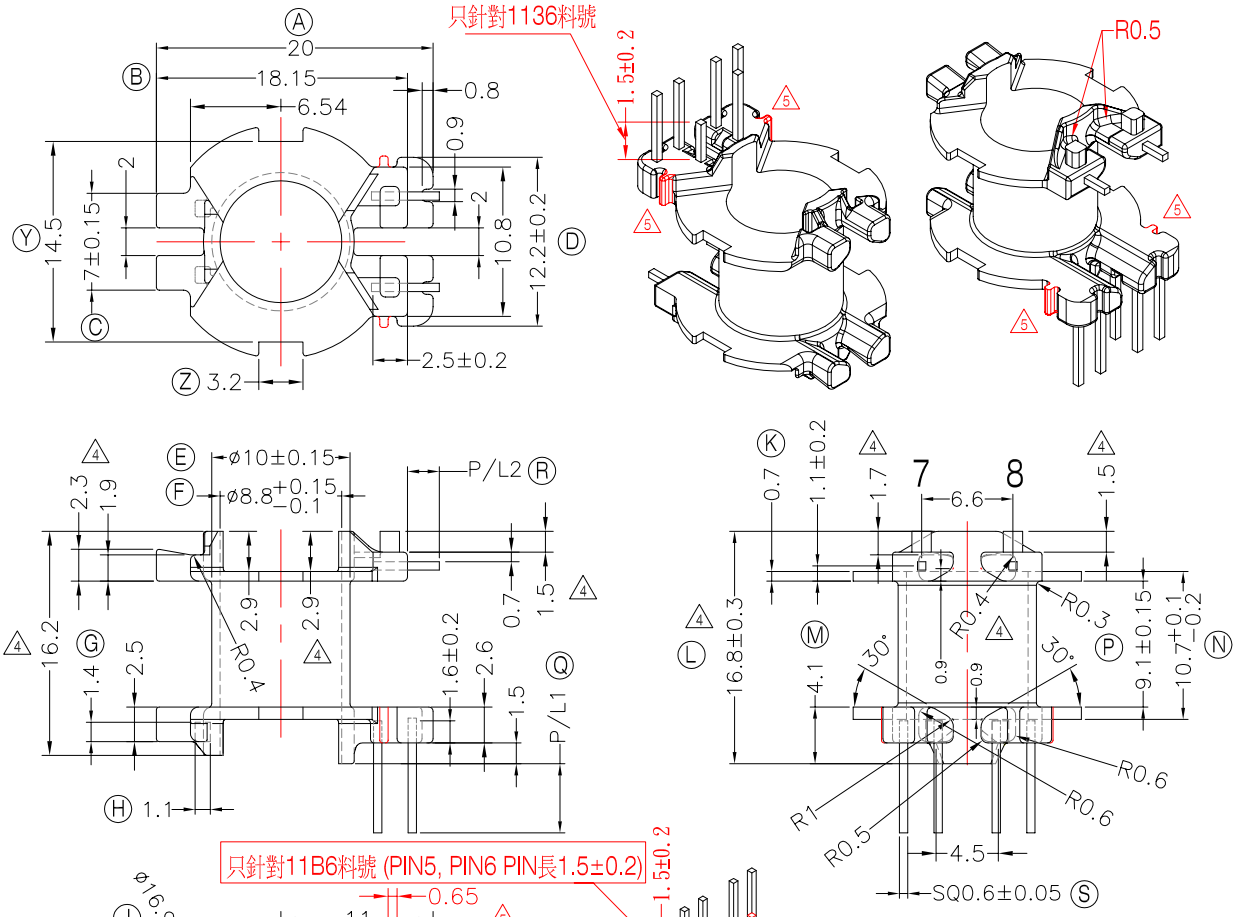
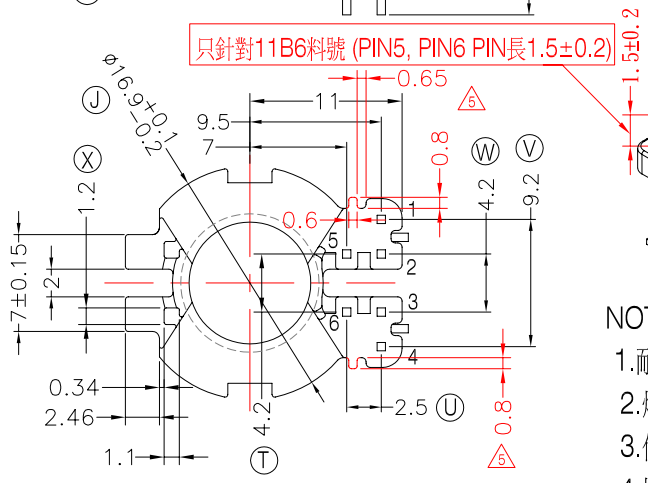
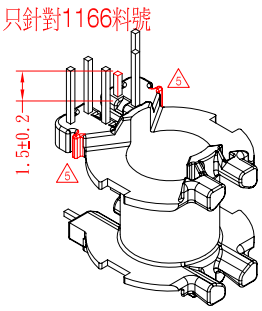
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
3		X.H.GU	G.F.YANG	05/20/16
4		X.H.GU	G.F.YANG	06/15/16
5		F.LU	G.F.YANG	11/02/16







NOTE:
1.耐壓4.0Kv /1.5mA 60S;
2.焊錫溫度:450°±10° 3SEC;
3.任意一點強度須1.5kg MIN;
4.焊錫前拉力:1.0KG MIN;焊錫後拉力:1.5KG MIN

DWG NO.	LQ20-16.8-8P-TH-F-11				
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE
TBI-247-01061.1106	PM-9630	CP WIRE	Sn	ALL PIN P/L1=5.0±0.2 P/L2=2.3±0.2	S
TBI-247-01061.1116	PM-9630	CP WIRE	Sn	CUT PIN#1,4,7 P/L1=5.0±0.2 P/L2=2.3±0.2	H
TBI-247-01061.1126	PM-9630	CP WIRE	Sn	CUT PIN#4 P/L1=5.0±0.2 P/L2=2.3±0.2	
TBI-247-01061.1136	PM-9630	CP WIRE	Sn	ALL PIN P/L1=5.0±0.2 P/L2=2.3±0.2 (PIN#5長度1.5±0.2,從插PIN底面量起.)	
TBI-247-01061.1146	PM-9630	CP WIRE	Sn	CUT PIN#4 P/L1=5.0±0.2 P/L2=1.5±0.2	
TBI-247-01061.1156	PM-9630	CP WIRE	Sn	CUT PIN#1 P/L1=5.0±0.2 P/L2=2.3±0.2	
TBI-247-01061.1166	PM-9630	CP WIRE	Sn	CUT PIN#1 P/L1=5.0±0.2 P/L2=2.3±0.2 (PIN#3長度1.5±0.2,從插PIN底面量起.)	
TBI-247-01061.1176	PM-9630	CP WIRE	Sn	CUT PIN#1,3 P/L1=5.0±0.2 P/L2=2.3±0.2	
TBI-247-01061.1186	PM-9630	CP WIRE	Sn	CUT PIN#4,8 P/L1=5.0±0.2 P/L2=2.3±0.2	
TBI-247-01061.1196	PM-9630	CP WIRE	Sn	CUT PIN#4,8 P/L1=2.9±0.2 P/L2=2.3±0.2	
TBI-247-01061.11A6	PM-9630	CP WIRE	Sn	CUT PIN#1,4,7 P/L1=3.5±0.2 P/L2=2.3±0.2	
TBI-247-01061.11B6	PM-9630	CP WIRE	Sn	ALL PIN P/L1=5.0±0.2 P/L2=2.3±0.2 (PIN#5,#6長度1.5±0.2,從插PIN底面量起.)	
	TOLERANCE:0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3			UNIT : m/m	SCALE 1 : 1

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100%,5μm (200μinches) min,Base nickel 0.625μm (25μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100%,5μm (200μinches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

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