

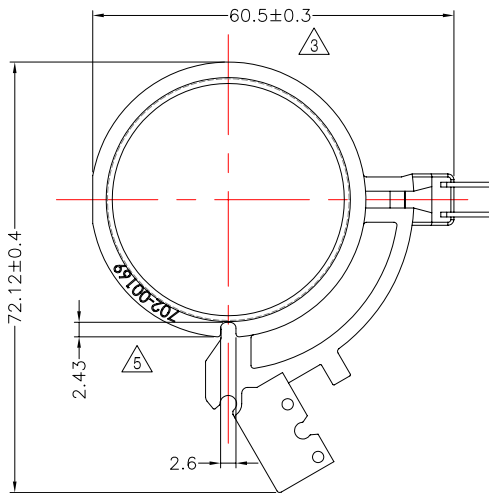


TRANSFORMER BOBBIN
INDUSTRIAL CO.,LTD.

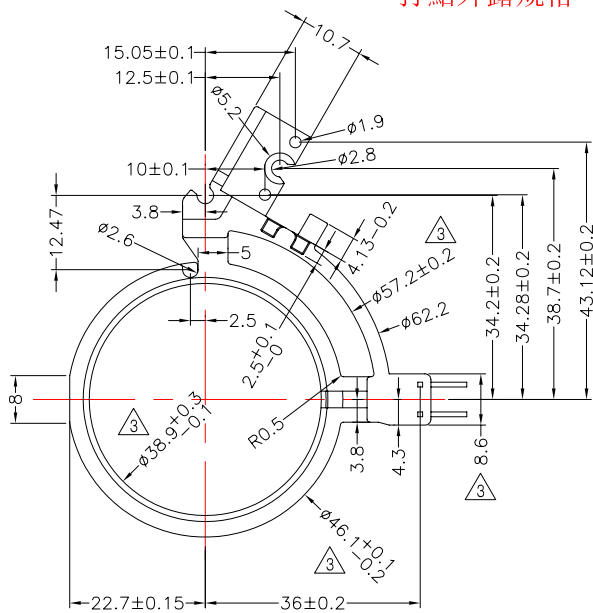
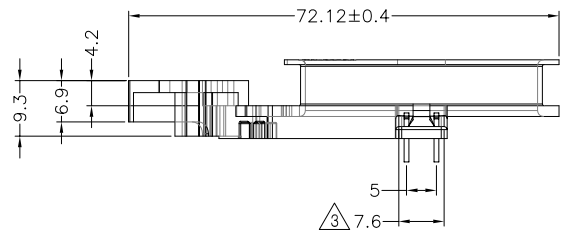
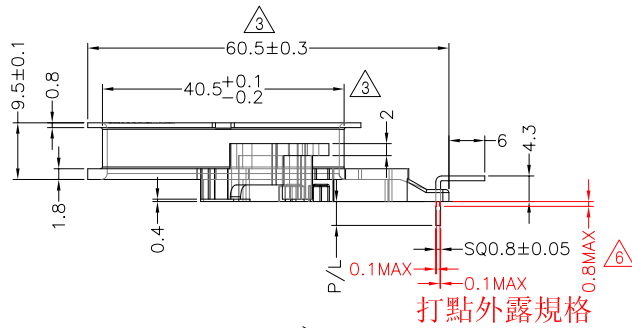
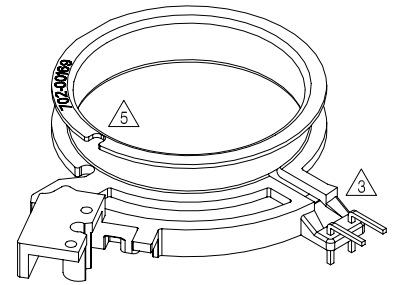
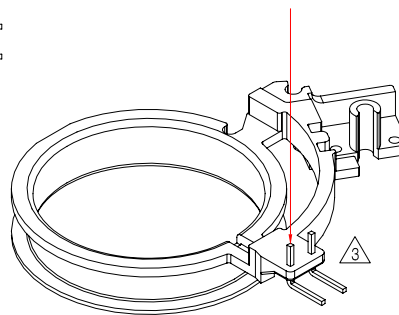
Tel : 86-769-88789999 Fax : 86-769-88789989
http:// tbi-tw.com e-mail : tb6688@ms46.hinet.net

REVISIONS

REV	SYM	DRAFTER	CHECKER	DATE
4		X.H.GU	G.F.YANG	11/03/14
5		G.F.YANG	W.H.HSU	12/17/15
6		G.F.YANG	W.H.HSU	03/19/16



推力測試方向



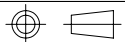
-GENERAL NOTE-

1. Bobbin material:PM9630
(UL94V-0,insulation class to IEC 60085; operating temperature 150°C),colour code:BK.
2. Material of pin: CP wire,coating material:Sn100 (pb<=0.1wt%)min 5um.
3. Undimension fillet radii:R0.2mm, draft angle 0.5°.
4. Solderability condition:acc.to: A61864-A7514-A004-*-0C35

5; 焊後推力:2.0KG (焊錫溫度420°±10)

客戶料號:C62036-S2154-C002-06-7606

DWG NO.	EPT8214-2P-THL-H-11 2				
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE
TBI-219-38081.1106	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.0±0.2	S.C
TBI-219-38081.1116	PM-9630	C.P WIRE	Sn	ALL PIN P/L=6.0±0.2	H.C
TBI-219-38081.1126	PM-9630	C.P WIRE	Sn	ALL PIN P/L=4.2±0.2	
TBI-219-38081.1136	PM-9630	C.P WIRE	Sn	ALL PIN P/L=5.2±0.2	



TOLERANCE: 0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3

UNIT : m / m

SCALE 1 : 1

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μ inches) min,Base nickel 0.625 μm (25 μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100,5 μm (200 μ inches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches) max.

REV 6