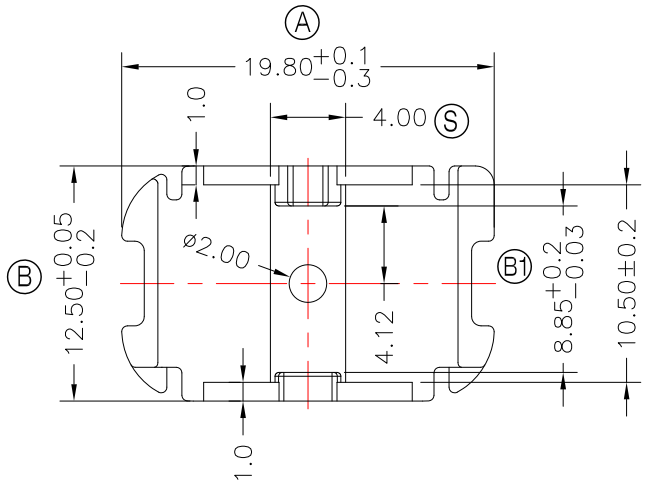
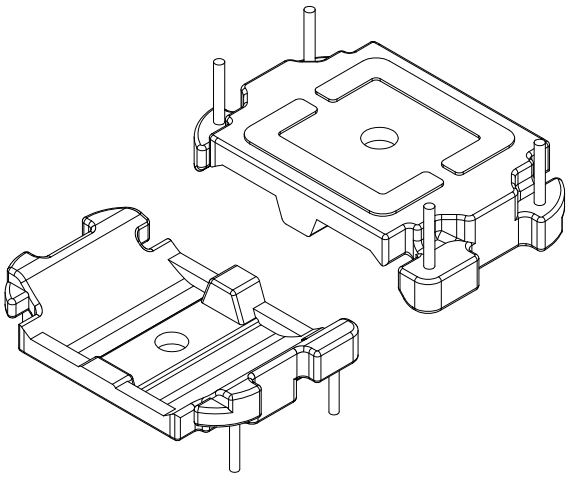
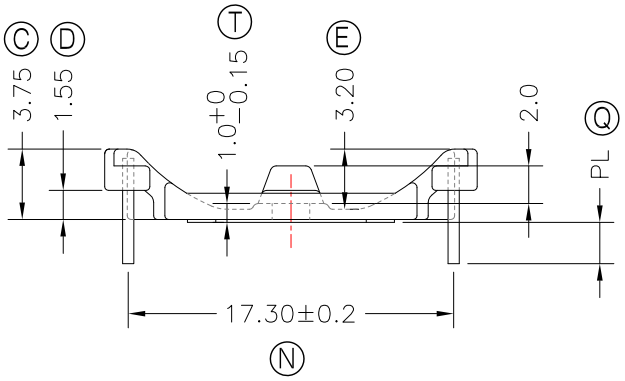
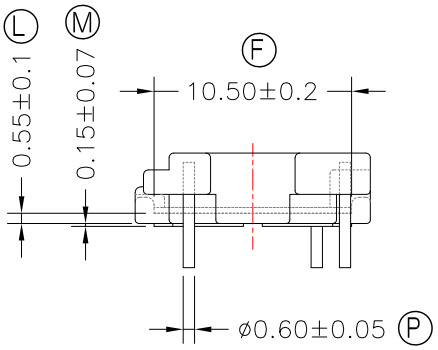
TBI TRANSFORMER BOBBIN INDUSTRIAL CO.,LTD.
Tel : 86-769-88789999 Fax : 86-769-88789989
http:// tbi-tw.com e-mail : tb6688@ms46.hinet.net

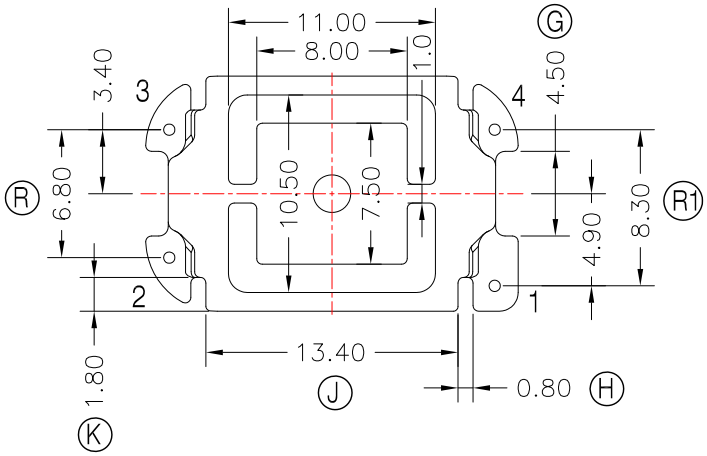
REVISIONS				
REV	SYM	DRAFTER	CHECKER	DATE
1		X.H.GU	G.F.YANG	05/17/22
2				
3				











NOTE:
1.任意一點強度須1.5kg MIN;
2.耐壓4.0Kv /1.5mA 60S;
3.焊錫溫度:450°±10° 3SEC
4.焊錫前拉力:1.0KG MIN,焊錫後拉力:1.5KG MIN;

DWG NO.	B20X15-4P-TH-F9-17				
PART NO.	MATERIAL (BOBBIN)	MATERIAL (TERMINAL)	TERMINAL (PLATING)	PIN ALLOCATION	NOTE
TBI-220-16691.1706	PM-9823	CP WIRE	Sn	ALL PIN PL=2.2±0.2	
	TOLERANCE:0<L<=4:±0.1 4<L<=16:±0.2 16<L<=63:±0.3			UNIT : m / m	SCALE 1 : 1

Finish: 1. PB wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μ m (200 μ inches) min,Base nickel 0.625 μ m (25 μ inches) min.
2. CP wire Immersion Sn on terminal : Thickness:Sn plating,100%,5 μ m (200 μ inches) min.
3. Coplanarity deviation: 0.10 mm (0.004 inches)max.

REV 1